

Figure 2

Suggested installation, non-binding - particularly important for flaps and lids.
The TILA 22/180° continuous hinge should be installed as shown in Figure 2 and 3.
Note the correct arrangement of the various aluminium clamping profiles on the panel and assembly element.

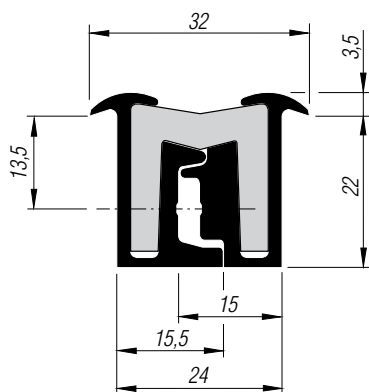


Figure 3

TILA HINGE

FEATURES:

- Pre-drilled holes dia. 4.0mm, gap 100mm
- Temperature range: -40°C to +80°C
- Hydrolysis and bacteria resistant
- Pack size: 2 off in sealed plastic wrapping

MATERIAL:

- Aluminium profile - AlMgSi 0.5 anodised, E6 EV1, matt silver colour
- Polyurethane elastomer plastic profile, black

* Special lengths/special bores and distances between holes available on request.

LENGTH (mm)	NO. OF HOLES	APPROX WEIGHT CAPACITY (ea) KG	PART NUMBER
1800	18	2050	631218
2200	22	2500	631222
2400	24	2750	631224
2700	27	3100	631227

